

TECHNICAL DATA SHEET

REAFREE® 5709

Powder Resins / Saturated Carboxylated Polyester / TGIC and β -Hydroxyalkylamide

PRODUCT APPLICATION DETAILS

Saturated carboxylated polyester for combination with Triglycidylisocyanurate or β -Hydroxyalkylamide type hardeners. Suitable for the formulation of outdoor SUPERDURABLE and protective thermosetting powders for electrostatic application. TMA free type.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Acid value	32-38 mg KOH/g	ASTM D-1639
Viscosity (Cone and plate - 165°C)	20-50 Pa.s	DIN 53229
Color (50%)	2 max Gardner	ASTM D-1544

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Appearance	Pale granules	
Glass transition temperature (Tg)	approx 67 °C	DSC

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

CURING CONDITIONS

TGIC: 10 minutes at 200°C (object temperature)

PRIMID⁽¹⁾: 10 minutes at 160°C (object temperature)

⁽¹⁾ EMS-Chemie AG

RECOMMENDED MIXING RATIO

REAFREE® 5709 / TGIC: 93/7

REAFREE® 5709 / PRIMID XL-552⁽¹⁾: 95/5

REAFREE® 5709 / PRIMID QM-1260 ⁽¹⁾: 94,5/5,5

⁽¹⁾ EMS-Chemie AG

MARKET

Coatings & Inks

- Industrial Coating
 - Ace
 - General Industry
 - Metal Exterior - Powder

PERFORMANCE BENEFITS

- Excellent flow.
- High gloss.
- Blooming free.
- Excellent outdoor durability. SUPERDURABLE FINISHES.

REAFREE® 5709

FORMULATION GUIDELINES

	STARTING FORMULATION	
	TGIC	PRIMID
REAFREE® 5709	620	633
Titanium Dioxide ⁽¹⁾	320	320
Triglycidylisocyanurate ⁽²⁾	47	-
β-Hydroxyalkylamide ⁽³⁾	-	34
Benzoin	3	3
Flow modifier ⁽⁴⁾	10	10

⁽¹⁾ Kronos® 2160
⁽²⁾ Araldite® PT-810 (Huntsman) / Tepic (Nissan Chemical)
⁽³⁾ Primid® XL-552 (EMS Chemie)
⁽⁴⁾ Byk® 360 P (Byk Chemie)

APPLICATION / EXTRUSION CONDITIONS

	CHARACTERISTICS
Extruder	BUSS PCS-30
Spraying gun	GEMA PG 1-B
Torque	40 %
Extrusion temperature ((TGIC / PRIMID))	80 / 105 °C
Extrusion speed	200 rpm
Application voltage	60-80 kV
Test substrate (Degreased steel)	1 mm

COATING PROPERTIES

	CHARACTERISTICS	METHODS
Film thickness	60-80 microns	
Gloss (60°)	Over 90 %	
Cupping test	Over 8 mm	DIN 53156
Direct impact	Over 50 kg.cm	ASTM D-2794
Reverse impact	Over 20 kg.cm	ASTM D-2794
Adhesion	Gt0	DIN 53151

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

DELIVERY FORM

Granules. White opaque polyethylene bags of 25 Kg. One Ton pallet shrink – wrapped.

STORAGE AND HANDLING

The resin in its original unopened bags is stable for more than three years, stored in a dry place at temperature below 30°C. Avoid direct sunlight.

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